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Grade Selection

HSS Grades (AISI Standard - % age of Cobalt)	Rohit Grade	Hardness	AISI Std.
AISI M2 - 0% Cobalt	1X	62-65	AISI M2
AISI M35 - 5% Cobalt	2X	63-66	AISI M35
AISI M42 - 8% Cobalt	Sp	65-68	AISI M42
AISI T42 - 10% Cobalt	3X	65-67	AISI T42
AISI T42 - 10% Cobalt - Cryogenic Treated	EC-500	65-67	AISI T42

Terms & Conditions

1. GST will be charged Extra as applicable
2. Delivery F.O.R (Free on Road) Destination
3. For Unlisted Intermediate Sizes, Price of Next Higher Size in Inch or MM will Apply with Minimum Order Value = INR 5,000/- or MOQ whichever is higher.
4. We also manufacture Special Sizes / Intermediate Sizes in HSS Tool Bits
5. If coating is (TiALN, TiN, TiCN) required then price will be charged extra if Coated Prices are not given in Price List. Minimum Order Value of INR 5,000/- each size or MOQ whichever is higher
6. No Loose packing will be entertained so follow the Pack size while ordering for tools
7. Intermediate sizes in HSS Punches (P101) i.e. 0.01mm increment will be associated with Minimum Order Value of INR 5,000/- Per Size or MOQ whichever is higher and Special Price will be applicable for the same
8. Company Reserves the right to change the Price List without prior information.



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HSS Square Tool Bits

PL-54
(Price Per Piece in INR)

Ref No.	SIZE	0X (W4, 0%Co)	1X (M2, 0%Co)	2X (M35, 5%Co)	Sp (M42, 8%Co)	3X (T42, 10%Co)	EC-500 (T42-Cryo)	3X - TiN Coated	EC-500 - TiN
s1	3x3x75		₹ 117	₹ 159	₹ 207	₹ 273	₹ 303		
s2	3x3x100		₹ 156	₹ 201	₹ 279	₹ 357	₹ 399		
s3	1/8"x1/8"x3"		₹ 117	₹ 159	₹ 207	₹ 273	₹ 303		
s4	1/8"x1/8"x4"		₹ 156	₹ 201	₹ 279	₹ 357	₹ 399		
s5	3/16"x3/16"x3"		₹ 117	₹ 159	₹ 207	₹ 273	₹ 303		
s6	3/16"x3/16"x4"		₹ 156	₹ 201	₹ 279	₹ 357	₹ 399		
s7	3/16"x3/16"x6"		₹ 222	₹ 303	₹ 393	₹ 555	₹ 627		
s8	5x5x75		₹ 117	₹ 159	₹ 207	₹ 273	₹ 303		
s9	5x5x100		₹ 156	₹ 201	₹ 279	₹ 357	₹ 399		
s10	5x5x150		₹ 222	₹ 303	₹ 393	₹ 555	₹ 627		
s11	6x6x75		₹ 117	₹ 159	₹ 207	₹ 273	₹ 303		
s12	6x6x100		₹ 156	₹ 201	₹ 279	₹ 357	₹ 399		
s13	6x6x150		₹ 222	₹ 303	₹ 393	₹ 555	₹ 627		
s14	6x6x200		₹ 294	₹ 393	₹ 564	₹ 762	₹ 849		
s15	1/4"x1/4"x3"	₹ 111	₹ 117	₹ 159	₹ 207	₹ 273	₹ 303		
s16	1/4"x1/4"x4"	₹ 147	₹ 156	₹ 201	₹ 279	₹ 357	₹ 399		
s17	1/4"x1/4"x6"	₹ 204	₹ 222	₹ 303	₹ 393	₹ 555	₹ 627		
s18	1/4"x1/4"x8"	₹ 270	₹ 294	₹ 393	₹ 564	₹ 762	₹ 849		
s19	5/16"x5/16"x3"		₹ 159	₹ 210	₹ 330	₹ 408	₹ 465		
s20	5/16"x5/16"x4"		₹ 207	₹ 282	₹ 429	₹ 549	₹ 627		
s21	5/16"x5/16"x6"		₹ 309	₹ 411	₹ 678	₹ 834	₹ 936		
s22	5/16"x5/16"x8"		₹ 405	₹ 546	₹ 957	₹ 1,083	₹ 1,215		
s23	8x8x75		₹ 159	₹ 210	₹ 330	₹ 408	₹ 465		
s24	8x8x100		₹ 207	₹ 282	₹ 429	₹ 549	₹ 627		
s25	8x8x150		₹ 309	₹ 411	₹ 678	₹ 834	₹ 936		
s26	8x8x200		₹ 405	₹ 546	₹ 957	₹ 1,083	₹ 1,215		
s27	3/8"x3/8"x3"	₹ 189	₹ 210	₹ 282	₹ 399	₹ 465	₹ 519		
s28	3/8"x3/8"x4"	₹ 237	₹ 270	₹ 375	₹ 531	₹ 618	₹ 675	₹ 837	
s29	3/8"x3/8"x6"	₹ 357	₹ 405	₹ 549	₹ 789	₹ 921	₹ 1,032	₹ 1,179	
s30	3/8"x3/8"x8"	₹ 462	₹ 546	₹ 732	₹ 1,104	₹ 1,260	₹ 1,407	₹ 1,521	₹ 1,665
s31	3/8"x3/8"x10"	₹ 600	₹ 690	₹ 984	₹ 1,464	₹ 1,695	₹ 1,905	₹ 1,953	
s32	10x10x75		₹ 222	₹ 291	₹ 429	₹ 510	₹ 558		
s33	10x10x100		₹ 294	₹ 393	₹ 564	₹ 675	₹ 774		
s34	10x10x150		₹ 435	₹ 573	₹ 846	₹ 1,047	₹ 1,176		
s35	10x10x200		₹ 576	₹ 774	₹ 1,179	₹ 1,437	₹ 1,590		
s36	10x10x250		₹ 741	₹ 1,029	₹ 1,569	₹ 1,914	₹ 2,127		
s37	12x12x75		₹ 309	₹ 411	₹ 639	₹ 762	₹ 834		
s38	12x12x100		₹ 420	₹ 549	₹ 870	₹ 978	₹ 1,056		
s39	12x12x150		₹ 603	₹ 822	₹ 1,284	₹ 1,554	₹ 1,740		
s40	12x12x200		₹ 837	₹ 1,095	₹ 1,710	₹ 2,097	₹ 2,274		
s41	12x12x250		₹ 984	₹ 1,449	₹ 2,316	₹ 2,709	₹ 2,991		
s42	1/2"x1/2"x3"		₹ 309	₹ 411	₹ 639	₹ 762	₹ 834		
s43	1/2"x1/2"x4"	₹ 348	₹ 420	₹ 549	₹ 870	₹ 978	₹ 1,056	₹ 1,266	
s44	1/2"x1/2"x6"	₹ 522	₹ 603	₹ 822	₹ 1,284	₹ 1,554	₹ 1,740	₹ 1,833	
s45	1/2"x1/2"x8"	₹ 690	₹ 837	₹ 1,095	₹ 1,710	₹ 2,097	₹ 2,274	₹ 2,382	₹ 2,640
s46	1/2"x1/2"x10"		₹ 984	₹ 1,449	₹ 2,316	₹ 2,709	₹ 2,991		
s47	5/8"x5/8"x4"		₹ 609	₹ 852	₹ 1,347	₹ 1,677	₹ 1,794		
s48	5/8"x5/8"x6"		₹ 903	₹ 1,275	₹ 2,010	₹ 2,451	₹ 2,685		
s49	5/8"x5/8"x8"		₹ 1,200	₹ 1,692	₹ 2,685	₹ 3,288	₹ 3,579		
s50	16x16x100		₹ 609	₹ 852	₹ 1,347	₹ 1,677	₹ 1,794		

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HSS Square Tool Bits		PL-54 (Price Per Piece in INR)							
Ref No.	SIZE	0X (W4, 0%Co)	1X (M2, 0%Co)	2X (M35, 5%Co)	Sp (M42, 8%Co)	3X (T42, 10%Co)	EC-500 (T42-Cryo)	3X - TiN Coated	EC-500 - TiN
s51	16x16x150		₹ 903	₹ 1,275	₹ 2,010	₹ 2,451	₹ 2,685		
s52	16x16x200		₹ 1,200	₹ 1,692	₹ 2,685	₹ 3,288	₹ 3,579		
s53	3/4"x3/4"x4"		₹ 879	₹ 1,275	₹ 1,950	₹ 2,274	₹ 2,571		
s54	3/4"x3/4"x6"		₹ 1,314	₹ 1,884	₹ 2,802	₹ 3,462	₹ 3,819		
s55	3/4"x3/4"x8"		₹ 1,746	₹ 2,535	₹ 3,711	₹ 4,533	₹ 4,950		
s56	20x20x100		₹ 903	₹ 1,335	₹ 2,010	₹ 2,391	₹ 2,571		
s57	20x20x150		₹ 1,377	₹ 1,995	₹ 2,988	₹ 3,462	₹ 3,819		
s58	20x20x200		₹ 1,794	₹ 2,655	₹ 3,831	₹ 4,653	₹ 5,010		
s59	25x25x150		₹ 2,193	₹ 3,324	₹ 4,869	₹ 5,607	₹ 6,204		
s60	25x25x200		₹ 3,021	₹ 4,395	₹ 6,444	₹ 7,467	₹ 8,181		
s61	1"x1"x5"			₹ 2,778					
s62	1"x1"x6"		₹ 2,193	₹ 3,324	₹ 4,869	₹ 5,607	₹ 6,204		
s63	1"x1"x8"		₹ 3,021	₹ 4,395	₹ 6,444	₹ 7,467	₹ 8,181		



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HSS Parting Blades		PL-54 (Price Per Piece in INR)		
Ref. No.	SIZE	1X (M2) - 0% Co	2X (M35) - 5% Co	3X (T42) - 10% Co
pa1	3/32"x1/2"x4"	₹ 252	₹ 441	₹ 732
pa2	3/32"x5/8"x5"	₹ 336	₹ 579	₹ 966
pa3	1/8"x3/4"x6"	₹ 492	₹ 660	₹ 1,425
pa4	1/8"x7/8"x6"	₹ 591	₹ 888	₹ 1,824
pa5	3/16"x1"x6"	₹ 924	₹ 1,215	₹ 2,286



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HSS Rectangular Tool Bits		PL-54 (Price Per Piece in INR)		
Ref No.	SIZE	1X (M2, 0%Co)	2X (M35, 5%Co)	3X (T42, 10%Co)
r1	2x12x200	₹ 363		
r2	2x3/4"x8"	₹ 540		
r3	2.2x3/4"x8"	₹ 621		
r4	2.5x12x200	₹ 429		
r5	2.5x3/4"x8"	₹ 621		
r6	3x12x150	₹ 363		₹ 933
r7	3x12x200	₹ 471		₹ 1,233
r8	3x25x150	₹ 636	₹ 825	₹ 1,707
r9	3x25x200	₹ 846	₹ 1,104	₹ 2,253
r10	1/8"x3/8"x8"	₹ 408		₹ 933
r11	1/8"x1/2"x6"	₹ 363		₹ 933
r12	1/8"x1/2"x8"	₹ 471		₹ 1,233
r13	1/8"x3/4"x6"	₹ 468	₹ 615	₹ 1,167
r14	1/8"x3/4"x8"	₹ 621	₹ 852	₹ 1,608
r15	1/8"x1"x6"	₹ 567	₹ 825	₹ 1,707
r16	1/8"x1"x8"	₹ 756	₹ 1,104	₹ 2,253
r17	5/32"x3/4"x6"	₹ 486		
r18	5/32"x3/4"x8"	₹ 642		
r19	3/16"x1/2"x6"	₹ 453		₹ 1,113
r20	3/16"x1/2"x8"	₹ 621		₹ 1,518
r21	3/16"x3/4"x6"	₹ 543		
r22	3/16"x3/4"x8"	₹ 717		
r23	3/16"x1"x6"	₹ 783		
r24	3/16"x1"x8"	₹ 1,032		
r25	5x25x150	₹ 783		
r26	5x25x200	₹ 1,032		
r27	6x12x100			₹ 723
r28	6x12x150			₹ 1,104
r29	6x12x200			₹ 1,473
r30	6x16x150	₹ 522	₹ 867	₹ 1,395
r31	6x16x200	₹ 693	₹ 1,152	₹ 1,923
r32	6x25x150	₹ 735	₹ 1,179	₹ 1,992
r33	6x25x200	₹ 990	₹ 1,596	₹ 2,604
r34	1/4"x1/2"x4"			₹ 723
r35	1/4"x1/2"x6"			₹ 1,104
r36	1/4"x1/2"x8"			₹ 1,473
r37	1/4"x5/8"x6"	₹ 522	₹ 867	₹ 1,395
r38	1/4"x5/8"x8"	₹ 693	₹ 1,152	₹ 1,923
r39	1/4"x3/4"x6"	₹ 561	₹ 978	₹ 1,992
r40	1/4"x3/4"x8"	₹ 765	₹ 1,311	₹ 2,604
r41	1/4"x1"x6"	₹ 735	₹ 1,179	₹ 1,992
r42	1/4"x1"x8"	₹ 990	₹ 1,596	₹ 2,604
r43	5/16"x3/4"x6"	₹ 771		
r44	5/16"x3/4"x8"	₹ 1,023		
r45	8x20x63	₹ 360		
r46	3/8"x1/2"x4"	₹ 435	₹ 561	₹ 1,020
r47	3/8"x1/2"x6"	₹ 642	₹ 843	₹ 1,629
r48	3/8"x1/2"x8"	₹ 867	₹ 1,128	₹ 2,196
r49	3/8"x5/8"x6"		₹ 1,065	₹ 1,908
r50	3/8"x5/8"x8"		₹ 1,461	₹ 2,517

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HSS Rectangular Tool Bits		PL-54 (Price Per Piece in INR)		
Ref No.	SIZE	1X (M2, 0%Co)	2X (M35, 5%Co)	3X (T42, 10%Co)
r51	3/8"x3/4"x6"	₹ 834	₹ 1,272	₹ 2,067
r52	3/8"x3/4"x8"	₹ 1,119	₹ 1,680	₹ 2,694
r53	3/8"x1"x6"	₹ 1,095	₹ 1,770	₹ 3,123
r54	3/8"x1"x8"	₹ 1,464	₹ 2,376	₹ 4,143
r55	3/8"x1+1/4"x6"	₹ 1,923		₹ 4,938
r56	3/8"x1+1/4"x8"	₹ 2,580		₹ 6,498
r57	3/8"x1+1/2"x6"	₹ 2,157		₹ 5,748
r58	3/8"x1+1/2"x8"	₹ 2,826		₹ 7,620
r59	12x16x150	₹ 897	₹ 1,308	₹ 2,505
r60	12x16x200	₹ 1,200	₹ 1,740	₹ 3,252
r61	12x25x150	₹ 1,416	₹ 2,310	₹ 3,552
r62	12x25x200	₹ 1,956	₹ 2,991	₹ 4,545
r63	1/2"x5/8"x6"	₹ 897	₹ 1,308	₹ 2,505
r64	1/2"x5/8"x8"	₹ 1,200	₹ 1,740	₹ 3,252
r65	1/2"x3/4"x6"	₹ 1,110	₹ 1,596	₹ 2,631
r66	1/2"x3/4"x8"	₹ 1,458	₹ 2,172	₹ 3,564
r67	1/2"x1"x6"	₹ 1,416	₹ 2,310	₹ 3,552
r68	1/2"x1"x8"	₹ 1,956	₹ 2,991	₹ 4,545
r69	1/2"x1+1/4"x6"	₹ 2,340		₹ 5,439
r70	1/2"x1+1/4"x8"	₹ 3,132		₹ 7,119
r71	1/2"x1+1/2"x6"	₹ 2,703		₹ 6,375
r72	1/2"x1+1/2"x8"	₹ 3,630		₹ 8,367
r73	5/8"x3/4"x6"	₹ 1,350	₹ 1,935	₹ 3,873
r74	5/8"x3/4"x8"	₹ 1,800	₹ 2,604	₹ 5,091
r75	5/8"x1"x6"	₹ 2,199	₹ 3,117	₹ 5,520
r76	5/8"x1"x8"	₹ 2,904	₹ 4,104	₹ 7,350
r77	16x25x150	₹ 2,199	₹ 3,117	₹ 5,520
r78	16x25x200	₹ 2,904	₹ 4,104	₹ 7,350
r79	3/4"x1"x6"	₹ 2,232	₹ 3,255	₹ 5,868
r80	3/4"x1"x8"	₹ 2,970	₹ 4,341	₹ 7,917
r81	20x25x150	₹ 2,232	₹ 3,255	₹ 5,868
r82	20x25x200	₹ 2,970	₹ 4,341	₹ 7,917





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HSS Round Bits	PL-54 (Price Per Piece in INR)			
SIZE	1X (M2, 0%Co)	2X (M35, 5%Co)	Sp (M42, 8%Co)	3X (T42, 10%Co)
2x75	₹ 66			
2x100	₹ 96			
2.5x75	₹ 57			
2.5x100	₹ 81			
3x75	₹ 57	₹ 117	₹ 150	₹ 228
3x100	₹ 78	₹ 150	₹ 207	₹ 330
1/8x3	₹ 60	₹ 117	₹ 150	₹ 228
1/8x4	₹ 87	₹ 150	₹ 207	₹ 330
3.5x75	₹ 60			
3.5x100	₹ 87			
5/32x3	₹ 60			
5/32x4	₹ 87			
4x75	₹ 60			
4x100	₹ 87			
4.5x75	₹ 78			
4.5x100	₹ 105			
3/16x3	₹ 78	₹ 114	₹ 150	₹ 228
3/16x4	₹ 105	₹ 150	₹ 204	₹ 327
3/16x6	₹ 183	₹ 252	₹ 306	₹ 477
5x75	₹ 78	₹ 114	₹ 150	₹ 228
5x100	₹ 105	₹ 150	₹ 204	₹ 327
5x150	₹ 183	₹ 252	₹ 306	₹ 477
5.5x75	₹ 90			
5.5x100	₹ 114			
5.5x150	₹ 186			
7/32x3	₹ 90			
7/32x4	₹ 114			
7/32x6	₹ 186			
6x75	₹ 108	₹ 147	₹ 189	₹ 252
6x100	₹ 138	₹ 195	₹ 252	₹ 330
6x150	₹ 204	₹ 285	₹ 369	₹ 501
6x200	₹ 279	₹ 393	₹ 585	₹ 717
1/4x3	₹ 108	₹ 147	₹ 189	₹ 252
1/4x4	₹ 138	₹ 195	₹ 252	₹ 330
1/4x6	₹ 204	₹ 285	₹ 369	₹ 501
1/4x8	₹ 279	₹ 393	₹ 585	₹ 717
6.5x75	₹ 117			
6.5x100	₹ 153			
6.5x150	₹ 219			
6.5x200	₹ 327			
7x75	₹ 126			
7x100	₹ 159			
7x150	₹ 249			
7x200	₹ 327			
7.5x75	₹ 132			
7.5x100	₹ 171			
7.5x150	₹ 258			
5/16x3	₹ 132	₹ 195	₹ 276	₹ 339
5/16x4	₹ 171	₹ 264	₹ 369	₹ 444
5/16x6	₹ 258	₹ 387	₹ 543	₹ 699
5/16x8	₹ 327	₹ 510	₹ 774	₹ 906
8x75	₹ 132	₹ 195	₹ 276	₹ 339
8x100	₹ 171	₹ 264	₹ 369	₹ 444
8x150	₹ 258	₹ 387	₹ 543	₹ 699
8x200	₹ 327	₹ 510	₹ 774	₹ 906
8.5x75	₹ 159			
8.5x100	₹ 219			
8.5x150	₹ 309			
9x75	₹ 159	₹ 231	₹ 318	₹ 402
9x100	₹ 219	₹ 309	₹ 423	₹ 534
9x150	₹ 309	₹ 474	₹ 621	₹ 825
9x200	₹ 429	₹ 627	₹ 885	₹ 1,086
9x250	₹ 543	₹ 858		₹ 1,437
9.5x75	₹ 159			
9.5x100	₹ 219			
9.5x150	₹ 309			
9.5x200	₹ 429			
3/8x3	₹ 159	₹ 231	₹ 318	₹ 423
3/8x4	₹ 219	₹ 309	₹ 423	₹ 567
3/8x6	₹ 309	₹ 474	₹ 621	₹ 867
3/8x8	₹ 429	₹ 627	₹ 885	₹ 1,152
3/8x10	₹ 543	₹ 858	₹ 1,284	₹ 1,539
10x75	₹ 183	₹ 252	₹ 330	₹ 423
10x100	₹ 249	₹ 318	₹ 441	₹ 567

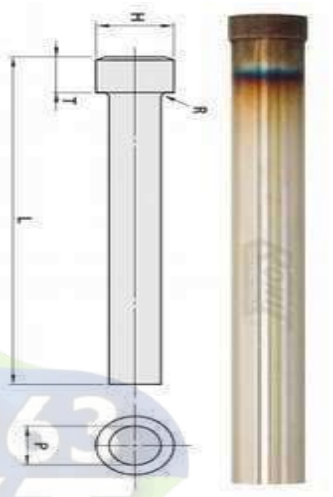
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HSS Round Bits	PL-54 (Price Per Piece in INR)			
SIZE	1X (M2, 0%Co)	2X (M35, 5%Co)	Sp (M42, 8%Co)	3X (T42, 10%Co)
10x150	₹ 354	₹ 486	₹ 684	₹ 867
10x200	₹ 477	₹ 648	₹ 939	₹ 1,152
10x250	₹ 642	₹ 912		₹ 1,539
11x75	₹ 225			
11x100	₹ 291			
11x150	₹ 429			
12x75	₹ 270	₹ 387	₹ 489	₹ 702
12x100	₹ 360	₹ 510	₹ 648	₹ 936
12x150	₹ 528	₹ 759	₹ 972	₹ 1,365
12x200	₹ 708	₹ 1,008	₹ 1,332	₹ 1,845
12x250	₹ 930	₹ 1,260		₹ 2,298
1/2x3	₹ 270	₹ 387	₹ 489	₹ 702
1/2x4	₹ 360	₹ 510	₹ 648	₹ 936
1/2x6	₹ 528	₹ 759	₹ 972	₹ 1,365
1/2x8	₹ 708	₹ 1,008	₹ 1,332	₹ 1,845
1/2x10	₹ 930	₹ 1,260	₹ 1,956	₹ 2,298
13x75	₹ 309			
13x100	₹ 396			
13x150	₹ 591			
14x75	₹ 354			
14x100	₹ 477			
14x150	₹ 702			
14x200	₹ 948			
15x100	₹ 549			
15x150	₹ 822			
5/8x4	₹ 549	₹ 747	₹ 1,107	₹ 1,560
5/8x6	₹ 822	₹ 1,107	₹ 1,746	₹ 2,283
5/8x8	₹ 1,098	₹ 1,506	₹ 2,298	₹ 3,021
16x100	₹ 549	₹ 747	₹ 1,107	₹ 1,560
16x150	₹ 822	₹ 1,107	₹ 1,746	₹ 2,283
16x200	₹ 1,098	₹ 1,506	₹ 2,298	₹ 3,021
17x100	₹ 801			
17x150	₹ 1,200			
18x100	₹ 801			
18x150	₹ 1,200			
19x100	₹ 801	₹ 1,161	₹ 1,746	₹ 2,025
19x150	₹ 1,200	₹ 1,737	₹ 2,508	₹ 2,976
19x200	₹ 1,593	₹ 2,310	₹ 3,342	₹ 3,933
3/4x4	₹ 801	₹ 1,161	₹ 1,746	₹ 2,025
3/4x6	₹ 1,200	₹ 1,737	₹ 2,508	₹ 2,976
3/4x8	₹ 1,593	₹ 2,310	₹ 3,342	₹ 3,933
20x100	₹ 867	₹ 1,194	₹ 1,746	₹ 2,250
20x150	₹ 1,293	₹ 1,782	₹ 2,574	₹ 3,288
20x200	₹ 1,713	₹ 2,376	₹ 3,411	₹ 4,371
22x100	₹ 1,128			
22x150	₹ 1,683			
7/8x4	₹ 1,128			
7/8x6	₹ 1,683			
7/8x8	₹ 2,232			
25x100	₹ 1,344	₹ 2,040	₹ 2,649	₹ 3,471
25x150	₹ 2,007	₹ 3,057	₹ 4,041	₹ 5,121
25x200	₹ 2,679	₹ 4,071	₹ 5,289	₹ 6,747
1x4	₹ 1,344	₹ 2,040	₹ 2,649	
1x6	₹ 2,007	₹ 3,057	₹ 4,041	₹ 5,121
1x8	₹ 2,679	₹ 4,071	₹ 5,289	₹ 6,747



HSS Punches 1X	PL-54 - 1X (M2, 0% Co) (Price Per Piece in INR)			
Body Dia (mm)	L=50MM	L=75MM	L=100MM	L=150MM
1	₹ 66	₹ 87	₹ 123	
1.5	₹ 60	₹ 78	₹ 117	
2	₹ 60	₹ 78	₹ 117	
2.5	₹ 72	₹ 87	₹ 117	
3	₹ 72	₹ 96	₹ 126	
3.5	₹ 78	₹ 108	₹ 132	
4	₹ 81	₹ 111	₹ 132	₹ 240
4.5	₹ 99	₹ 117	₹ 156	₹ 291
5	₹ 123	₹ 138	₹ 183	₹ 291
5.5	₹ 147	₹ 156	₹ 198	₹ 321
6	₹ 147	₹ 162	₹ 198	₹ 321
6.5	₹ 156	₹ 174	₹ 225	₹ 336
7	₹ 171	₹ 174	₹ 225	₹ 336
7.5	₹ 183	₹ 207	₹ 279	₹ 408
8	₹ 183	₹ 207	₹ 279	₹ 408
8.5	₹ 195	₹ 237	₹ 315	₹ 462
9	₹ 204	₹ 237	₹ 315	₹ 462
9.5	₹ 237	₹ 294	₹ 375	₹ 552
10	₹ 237	₹ 294	₹ 375	₹ 552
10.5	₹ 261	₹ 336	₹ 447	₹ 666
11	₹ 261	₹ 336	₹ 447	₹ 666
11.5	₹ 312	₹ 375	₹ 495	₹ 741
12	₹ 336	₹ 375	₹ 495	₹ 741
12.5	₹ 354	₹ 435	₹ 612	₹ 912
13	₹ 444	₹ 486	₹ 612	₹ 912
13.5	₹ 537	₹ 573	₹ 684	₹ 1,020
14	₹ 537	₹ 573	₹ 684	₹ 1,020
14.5	₹ 537	₹ 573	₹ 693	₹ 1,020
15	₹ 537	₹ 573	₹ 693	₹ 1,020
15.5		₹ 819	₹ 1,047	₹ 1,560
16		₹ 819	₹ 1,047	₹ 1,560
16.5		₹ 912	₹ 1,101	₹ 1,611
17		₹ 912	₹ 1,101	₹ 1,611
17.5		₹ 912	₹ 1,101	₹ 1,611
18		₹ 912	₹ 1,101	₹ 1,611
19		₹ 972	₹ 1,149	₹ 1,722
20		₹ 1,101	₹ 1,548	₹ 2,253
21		₹ 1,377	₹ 1,722	₹ 2,406
22			₹ 1,722	₹ 2,466
23			₹ 1,722	₹ 2,466
24			₹ 1,722	₹ 2,466
25			₹ 1,980	₹ 2,580

*Head Dia (H) = Body Dia (P) + 1mm
*OAL (L) is inclusive of the Head Length
*Head Length (T) = 5mm for Lengths >= 75mm
*Head Length(T) = 3mm for Lengths <=50mm
* Series: P101





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HSS End Mills as per IS 6353 - 1991				PL-54 (Price Per Piece in INR)	
Flute Dia (mm)	Flute Length (mm)	Overall Length (mm)	Shank Dia (mm)	1X (M2, 0%Co)	2X (M35, 5%Co)
3	10	42	3	₹ 216	₹ 267
4	11	43	4	₹ 216	₹ 267
5	13	47	5	₹ 216	₹ 267
6	16	52	6	₹ 228	₹ 276
7	16	52	6	₹ 318	₹ 357
8	19	59	8	₹ 351	₹ 381
9	19	59	8	₹ 375	₹ 447
10	22	67	10	₹ 414	₹ 513
11	22	67	10	₹ 492	₹ 636
12	26	76	12	₹ 540	₹ 684
13	26	76	12	₹ 699	₹ 849
14	26	76	12	₹ 789	₹ 960
15	32	88	16	₹ 837	₹ 1,029
16	32	88	16	₹ 861	₹ 1,212
17	32	88	16	₹ 1,050	₹ 1,464
18	32	88	16	₹ 1,065	₹ 1,650
19	32	88	16	₹ 1,113	₹ 1,734
20	38	101	20	₹ 1,323	₹ 2,064
22	38	101	20	₹ 1,536	₹ 2,352
25	45	116	25	₹ 1,986	₹ 3,012



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HSS End Mills as per BS-122				PL-54 (Price Per Piece in INR)	
Flute Dia (inch)	Flute Length (mm)	Overall Length (mm)	Shank Dia (mm)	1X (M2)	2X (M35)
1/8	3/8	1+7/8	1/4	₹ 216	₹ 267
5/32	3/8	1+7/8	1/4	₹ 216	₹ 267
3/16	1/2	2	1/4	₹ 216	₹ 267
7/32	1/2	2	1/4	₹ 228	₹ 288
1/4	5/8	2+1/8	1/4	₹ 249	₹ 276
5/16	3/4	2+1/2	3/8	₹ 327	₹ 513
3/8	7/8	2+5/8	3/8	₹ 408	₹ 447
7/16	7/8	2+5/8	1/2	₹ 492	₹ 636
1/2	1	2+3/4	1/2	₹ 540	₹ 684
9/16	1+1/8	2+7/8	1/2	₹ 789	₹ 960
5/8	1+1/4	3+1/4	5/8	₹ 861	₹ 1,212
11/16	1+3/8	3+3/8	5/8	₹ 1,065	₹ 1,650
3/4	1+1/2	3+1/2	5/8	₹ 1,113	₹ 1,734
13/16	1+5/8	3+5/8	3/4	₹ 1,275	₹ 2,064
7/8	1+5/8	3+5/8	3/4	₹ 1,353	₹ 2,352
1	1+3/4	3+3/4	3/4	₹ 1,752	₹ 3,012
1-1/8	1+7/8	4+1/8	1	₹ 2,085	₹ 3,609

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HSS Centre Drill as per BS 328				PL-54 (Price Per Piece in INR)	
B.S. No.	Pilot Dia (inch)	Body Dia (inch)	OAL	1X (M2)	2X (M35)
BS1	3/64"	1/8"	1-1/2"	₹ 183	₹ 270
BS2	1/16"	3/16"	1-3/4"	₹ 183	₹ 270
BS3	3/32"	1/4"	2"	₹ 189	₹ 285
BS4	1/8"	5/16"	2-1/4"	₹ 285	₹ 414
BS5	3/16"	7/16"	2-1/2"	₹ 432	₹ 618
BS6	1/4"	5/8"	3"	₹ 960	₹ 1,269
BS7	5/16"	3/4"	3-1/2"	₹ 1,488	₹ 1,968

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HSS Centre Drill TYPE: A as per DIN 333				PL-54 (Price Per Piece in INR)	
Pilot Dia (mm)	Body Dia (mm)	OAL Max. (mm)	OAL Min. (mm)	1X (M2)	2X (M35)
1.25	3.15	33.5	29.5	₹ 183	₹ 282
1.6	4	37.5	33.5	₹ 183	₹ 282
2	5	42	38	₹ 198	₹ 291
2.5	6.3	47	43	₹ 198	₹ 291
3.15	8	52	48	₹ 288	₹ 423
4	10	59	53	₹ 381	₹ 519
5	12.5	66	60	₹ 546	₹ 801
6.3	16	74	68	₹ 984	₹ 1,209
8	20	83	77	₹ 1,563	₹ 1,995
10	25	103	97	₹ 2,529	₹ 2,967

