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MACHINE TOOL accessories

HARDENED AND GROUND

TOOLTECH®

"A" GRADE

PRICE LIST

With Effective From : 01-12-2021



REVOLVING CENTRE

M.T.	STANDARD MALE POINT	FEMALE POINT	STD. CARBIDE TIPPED POINT	HEAVY DUTY	EXTRA H/D	JUMBO H/D
1	1950	-	3075	-	-	-
2	2025	-	3075	-	-	-
3	1925	2150	2800	3650	-	-
4	2275	2650	3850	3850	-	-
5	4200	-	6050	7450	11400	-
6	16500	-	18500	18650	30050	50000
7					53650	63000

Add 10% extra charges for 90° Point Angle



SPARE POINT FOR REVOLVING CENTRE

MT. No.	1	2	3	4	5	6
STANDARD PLAIN 60°	390	390	330	425	550	1650
STANDARD CARBIDE TIPPED 60°	1350	1350	1250	1630	3110	5450
HEAVY DUTY	-	-	1260	1310	2420	4560



CNC HIGH SPEED REVOLVING CENTRE

M.T.	3	4	5	6
CNC CENTRES PLAIN POINT	5800	6100	9650	35250
CNC CENTRES CARBIDE TIPPED	7550	7900	11900	42000



SPARE POINT FOR CNC HIGHSPEED REVOLVING CENTRE

MT. No.	3	4	5	6
PLAIN	950	1090	1500	4700
CARBIDE TIPPED	1500	1825	3000	8400



WEDGE

MODEL	3	4	5
Wedge To Remove Interchangeble Point For Female Sleeve	375	375	480
Wedge to Remove Revolving Center from Tail Stock	650	650	675



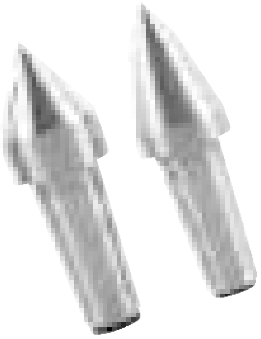
CNC CENTRE WITH INTERCHANGEABLE POINT

M.T.	3	4	5 (New model)
Plain Point 'R-Model Heavy Duty	6790	6850	11000
Carbide Tipped 'R-Model Heavy Duty	8325	8625	12900



SPARE POINT - FOR INTERCHANGEABLE MODEL

M.T.	3	4	5 (New model)
Plain : Stub or Extended	500	550	855
C.T. : Stub or Extended	1325	1670	2925



CNC MEDIUM DUTY - SLIM LINE (DIA 52)

MODEL	MT-4	MT-5
PLAIN : STUB POINT	6250	11775



PIPE CENTRE

CAPACITY		MT-2	MT-3	MT-4	MT-5	MT-6
BLUNT	POINTED					
25-50	0-2"	2530	2520	2830	3550	–
30-65	0-2½"	2825	2800	3150	4000	–
40-75	0-3"	3100	3050	3525	4250	–
50-90	0-3½"	–	3440	3750	4650	–
65-100	0-4"	–	3950	4275	5950	10250
–	0-5"	–	8800	8900	11100	15900
75-125	–	–	6600	7150	8950	11640
75-150	–	–	9500	9625	11000	16150
100-175	–	–	–	16575	17200	21350
100-200	–	–	–	21000	22075	26750
100-250	–	–	–	37000	39500	44150



CNC PIPE CENTRE

CAPACITY	MT-3	MT-4	MT-5	MT-6
BLUNT				
40-75	7000	7000	8300	–
50-90	9000	9000	10000	–
65-100	–	18000	20000	30000
75-150	–	21000	23000	32000



DEAD CENTRE (PLAIN)

M.T.	PLAIN DEAD (FULL)	HALF DEAD	CNC DEAD CENTER (WITH DRAW OFF NUT)	
			EXTENDED	STUB
1	285	420	–	–
2	285	420	1100	925
3	285	420	1100	925
4	440	610	1200	1150
5	1135	1560	3050	2440
6	3300	4700	6400	6095
7	14250			

*15% extra charges for female dead centres.



CARBIDE TIPPED DEAD CENTRE

M.T.	TIP DIAMETER	CARBIDE TIPPED	CARBIDE HALF	CNC DEAD CENTER (WITH DRAW OFF NUT)	
				EXTENDED	STUB
1	5 mm	780	940	–	–
2	8 mm	840	940	–	–
3	11 mm	1060	1425	1950	1950
4	14 mm	1700	2225	2500	2500
5	18 mm	3455	4035	4420	4420
6	18 mm	6500	7850	8950	8950



SPECIAL CARBIDE TIPPED DEAD CENTRE

TIP SIZE	MT - 2	MT-3	MT-4	MT-5
Tip Ø 14	2230	2230	–	–
Tip Ø 18	3100	3100	3650	–
Tip Ø 22	5850	5850	6070	7115
Tip Ø 25	6960	6960	7265	8435
Tip Ø 28	8580	8580	8550	9940
Tip Ø 30	–	9400	9600	11100
Tip Ø 32	–	9950	10250	11700
Tip Ø 35	–	11900	12400	13300
Tip Ø 40	–	16000	16400	16900

Dead Centres with other special tip diameter manufactured against order.



FULL CARBIDE TIPPED DEAD CENTRE

M.T.	MT - 2	MT-3	MT-4	MT-5
PRICE	8500	9800	13350	24400



QUICK CHANGE CHUCKS

SIZE	MT - 2	MT-3	MT-4	MT-5
PRICE	2000	2390	3825	5725

QUICK CHANGE CHUCKS COLLET

SIZE	PRICE	SIZE	PRICE
CO-21 & CO-22	665	CO-41, CO-42, CO-43, CO-44	1050
CO-31, CO-32 & CO-33	740	CO-52, CO-53, CO-54, CO-55	2200



SPILT SLEEVES

ITEM	SIZE		PRICE
M.T.-1	TAP SIZE	: M-4, M-5, M-6, M-8M (Short hand tap) 3/16", 1/4", 5/16" (BSW/UNC)	425
	DRILL SIZE	: 4, 4.5, 5, 5.5, 6, 6.5, 7, 7.5, 8 mm 13/64" (5.16 mm)	580
	CENTRE DRILL	: BS-1 BS-2 BS-3	605
M.T.-2	TAP SIZE	: M-6, M-7, M-8, M-10, M-12, M-14 M-16 (Short hand tap) 1/4", 5-16", 3/8", 7/16", 1/2" (BSW/UNC)	450
	DRILL SIZE	: 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10.5, 11, 11.5, 12, 12.5, 13 mm 1/4", 5-16", 3/8", 7/16", 1/2", 13/64", 17/64"	605
	CENTRE DRILL	: Inch Size : BS-2, BS-3, BS-4, BS-5 MM Size : 10x4, 14x4	605
M.T.-3	TAP SIZE	: M-12, M-14, M-16, M-18, M-20, M-24	665
	BSP TAP SIZE	: ¼", ⅜", ½"	850
M.T.-4	TAP SIZE	: M-12, M-16, M-18, M-20, M-24, MT-27, M-30	1390





TOOL POST GRINDER

GRINDER WHEEL SIZE	6"	8"	10" LIGHT DUTY
COMPLETE : External Grinder with internal Grinder Attachment (without electeic motor)	20150	24150	–
External Grinder Only (without electric motor)	11400	13400	18400
Internal Grinding Attachment (without CI body)	8750	10750	–



VERTICAL TOOL POST GRINDER

VERTICAL MODEL : SIZE	8"
EXTENAL GRINDER ONLY	13500



T.P.G. SPARES

SIZE	6"	8"
CAST IRON BODY (Machined and motor plate. Without Guards)	4400	4980
INTERNAL SPINDLE ONLY (Without Motor Pulley & Belt)	8900	10915
EXTERNAL SPINDLE ONLY (Without Wheel, Body, Guards Etc.)	8675	10000
ALUMINIUM MOTOR PULLY (For Internal Grinding Attachment)	1985	1820



DRILL CHUCK ARBOUR'S

SIZE	MT - 1 ¼" & ½"	MT - 2 ¼" & ½" & ⅜"	MT - 2 ¾"	MT - 3 ½" & ¾"	MT - 4 ½" & ¾"	MT - 5 ½" & ¾"
PRICE	165	165	275	195	575	1100



LATHE SLEEVE

MT. No.	SIZE	PRICE
3-5	FOR SMALL 4' LATHE	600
4-6	FOR HEAVY DUTY LATHE	750



DRILL SLEEVE

M.T. NO.	PRICE	M.T. NO.	PRICE	M.T. NO.	PRICE
0-1	525	1-4	565	3-6	3700
1-2	285	1-5	1100	4-6	3500
2-3	305	2-4	525	5-6	3150
3-4	440	2-5	955	5-7	11800
4-5	925	3-5	925	6-7	11800
1-3	370	2-6	4200	–	–



EXTENTION SOCKET

M.T. NO.	1-1	1-2	2-1	2-2	2-3	3-1	3-2
PRICE	880	1040	1180	1180	1340	1250	1425
M.T. NO.	3-3	3-4	4-1	4-2	4-3	4-4	4-5
PRICE	1430	1780	1540	1580	1580	2200	3100
M.T. NO.	5-1	5-2	5-3	5-4	5-5	5-6 (Cotter Slot)	
PRICE	2000	2395	2605	2785	3460	11400	
M.T. NO.	6-2	6-3	6-4	6-5	–	–	–
PRICE	5355	6150	6150	6150	–	–	–



CNC LATHE TURRET SLEEVE

Sleeve with collar Ø 16 mm L 65	I.D.:8/10	650
Sleeve with collar Ø 20 mm L 65	I.D.:8/10/12	650
Sleeve with collar Ø 25 mm L 65	I.D.:8/10/12/16	650
Sleeve with collar Ø 32 mm L 65	I.D.:8/10/12/16/20/25	650
Sleeve with collar Ø 40 mm L 85	I.D.:8/10/12/16/20/25/32	700
Sleeve with collar Ø 50 mm L 95	I.D.:8/10/12/16/20/25/32/40	1750



CNC LATHE TURRET SLEEVE

OUT SIDE	IN SIDE MT	PRICE
Ø 20	MT - 1, 2,	600
Ø 25	MT - 1, 2, 3,	650
Ø 32	MT - 1, 2,3	650
Ø 40	MT - 1, 2, 3,4	740
Ø 50	MT - 1, 2, 3, 4	1800
Ø 50	MT - 5	3600



COLLET ADAPTOR 'E' TYPE COLLET (SCH/TAIL)

SIZE	PRICE	SIZE	PRICE
ISO-30 M-12 E40	2250	ISO-40 M-16 E45	3500
ISO-40 M-16 E40	2000	ISO-50 M-24 E45	6200
ISO-50 M-24 E40	4800	M1TR R-8 M12x1.5 E-40	2650

Price without spanner



MORSE TAPER COLLET ADAPATOR 'E' TYPE COLLET (SCH/TAIL)

SIZE (WITHOUT SPANNER)	PRICE
MT-2 M-10 (Draw Bolt type) E-40	2350
MT-3 M-12 (Draw Bolt type) E-40	2350
MT-4 M-16 (Draw Bolt type) E-40	2490
MT-5 M-20 (Draw Bolt type) E-40	3700
MT-6 M-24 (Draw Bolt type) E-40	9400
MT-6 M-24 (Draw Bolt type) E-45	9400
MT-3 (Tang type without Cotter slot) E-40	2750
MT-4 (Tang type with Cotter Slot) E-40	3100
MT-5 (Tang type with Cotter Slot) E-40	4800
MT-5 (Tang type with Cotter Slot) E-45	6100
MT-6 (Tang type with Cotter Slot) E-40	9875
MT-6 (Tang type with Cotter Slot) E-45	10000

Price without spanner



MORSE TAPER & ISO COLLET ADAPTOR 'ER' TYPE

SIZE	TYPE	PRICE
MT-2/3/4	ER- 16/20/25/32/40 (DRAWBOLT TYPE)	2500
MT-5	ER- 16/20/25/32/40 (DRAWBOLT TYPE)	4200
R8 (M 12 x 1.5)	ER-32/40	2650
ISO-30/40	ER-32/40	2500
ISO-50	ER-32/40	5450
MT-2/3	ER- 16/20/25/32/40 (Tang type)	2500
MT-4	ER- 16/20/25/32/40 (Tang type)	2600

Price without spanner



COLLET

TYPE	BORE SIZE / RANGE	PRICE
E-40 Schaublin	3 - 25 mm 1/4"-1"	425
E-40Tail	3 - 25 mm 1/4"-1"	450



STUB MILLING ARBOURS

SHANK	SIZE	PRICE
ISO:30	16, 22, 27	2180
ISO:40	16, 22, 27, 32, 40, ¾", 1", ¼ ", 1 ½"	2250
ISO:50	16, 22, 27, 32, 40, ¾", 1", 1 ¾", 1 ½"	4565
MT-3	16, 22, 27, ¾", 1"	2420
MT-4	16, 22, 27, 32, 40, ¾",1"	2950
MT-5	16, 22, 27, 32, 40, ¾",1", 1 ¼", 1 ½"	3850
M1TR/R8	16, 22, 27	2590
MT-4	Tang & Cotter slot 22, 27, 32, 40, ¾", 1''	4375
MT-5	Tang & Cotter slot 16, 22, 27, 32, 40	4565
MT-6	Tang & Cotter slot 27, 32, 40	10400



MILLING REDUCTION SOCKET

SIZE	MT-1	MT-2	MT-3	MT-4	MT-5
ISO: 30 TYPE-A	2050	2050	2100	-	-
ISO: 40 TYPE-A	2200	2200	2400	2720	-
ISO: 50 TYPE-A	4800	4800	4800	4900	5400
M1TR/R8	1040	1120	1175	-	-

'Type B'M.R. Sockets Suitable to hod end M.T. Tools avilble at 25% extra cost.



DRILL CHUCK ARBOUR

SIZE		PRICE
ISO: 30	JT-6	2090
ISO: 40	JT-2	1980
ISO: 40	JT-6	1760
ISO: 40	JT-3	2090
M1TR/R-8	JT-6	1380



SIDE LOCK ADAPTOR

SHANK	SIZE	PRICE
ISO-40	16, 20, 25, 32, 40 MM	2600
ISO-50	16, 20, 25, 32, 40 MM	4665



CYLINDRICAL SHANK COLLET CHUCK

SIZE (price without spanner)	NUT TYPE	PRICE	SIZE (price without spanner)	NUT TYPE	PRICE
Ø 10-ER8M -100	MINI	1800	Ø 20-ER20M-150	MINI	2200
Ø12-ER11M-100	MINI	1900	Ø 20-ER20H-100	HEX	1650
Ø 12-ER11H-100	HEX	1900	Ø 20-ER20H-150	HEX	2200
Ø 16-ER11M-100	MINI	1650	Ø 20-ER25S-100	SPANNER	1980
Ø 16-ER11M-150	MINI	2200	Ø 25-ER16H-100	HEX	1650
Ø 16-ER11H-100	HEX	1650	Ø 25-ER16H-150	HEX	2200
Ø 16-ER11H-150	HEX	2200	Ø 25-ER20H-100	HEX	1700
Ø 16-ER16M-100	MINI	1650	Ø 25-ER20H-150	HEX	2200
Ø 16-ER16M-150	MINI	2200	Ø 25-ER25S-100	SPANNER	1980
Ø 16-ER16H-100	HEX	1650	Ø 25-ER25S-150	SPANNER	2490
Ø 16-ER16H-150	HEX	2200	Ø 25-ER32S-100	SPANNER	2130
Ø 20-ER11M-100	MINI	1650	Ø 32-ER25S-100	SPANNER	2190
Ø 20-ER16M-100	MINI	1650	Ø 32-ER32S-100	SPANNER	2190
Ø 20-ER16M-150	MINI	2200	Ø 32-ER32S-150	SPANNER	2950
Ø 20-ER16H-100	HEX	1650	Ø 32-ER40S-100	SPANNER	2350
Ø 20-ER16H-150	HEX	2200	Ø 40-ER25S-100	SPANNER	2450
Ø 20-ER20M-100	MINI	1650	Ø 40-ER32S-100	SPANNER	2450
			Ø 40-ER40S-100	SPANNER	2600



SIDE LOCK HOLDERS

SHANK	SIZE	PRICE
BT-30	16, 20, 25 MM	2300
BT-40	10, 12, 16, 20, 25, 32, 40 MM	2300
BT-50	12, 16, 20, 25, 32, 40 MM	5200



(FLANGE TYPE) STUB MILLING ARBOUR

SHANK	SIZE	PRICE	SHANK	SIZE	PRICE
ISO-40	40 (Flange Type)	6500	MT-5	40 (Flange Type) Tang & Cotter slot	6500
ISO-40	60 (Flange Type)	9500	MT-5	60 (Flange Type) Tang & Cotter slot	8500
ISO-50	40 (Flange Type)	8500	MT-6	40 (Flange Type) Tang & Cotter slot	12700
ISO-50	60 (Flange Type)	11000	MT-6	60 (Flange Type) Tang & Cotter slot	13900



COLLET CHUCK FOR ER COLLET (DIN 6499)

SIZE (PRICE WITHOUT SPANNER)		PRICE	SIZE (PRICE WITHOUT SPANNER)		PRICE
BT-30	ER-16 x 70	2200	BT-40	ER-40 x 150	2950
BT-30	ER-20 x 70	2200	BT-50	ER-16 x 70	5300
BT-30	ER-25 x 70	2200	BT-50	ER-16 x 100	5500
BT-30	ER-32 x 70	2200	BT-50	ER-16 x 150	7500
BT-30	ER-40 x 80	2200	BT-50	ER-20 x 70	5300
BT-40	ER-16 x 70	2200	BT-50	ER-20 x 100	5500
BT-40	ER-16 x 100	2350	BT-50	ER-20 x 150	7500
BT-40	ER-16 x 150	2850	BT-50	ER-25 x 70	5300
BT-40	ER-20 x 70	2200	BT-50	ER-25 x 100	5500
BT-40	ER-20 x 100	2300	BT-50	ER-25 x 150	7500
BT-40	ER-20 x 150	2850	BT-50	ER-32 x 70	5300
BT-40	ER-25 x 70	2200	BT-50	ER-32 x 100	5500
BT-40	ER-25 x 100	2300	BT-50	ER-32 x 150	7500
BT-40	ER-25 x 150	2850	BT-50	ER-32 x 200	11000
BT-40	ER-32 x 70	2200	BT-50	ER-40 x 80	5300
BT-40	ER-32 x 100	2300	BT-50	ER-40 x 100	5500
BT-40	ER-32 x 150	2850	BT-50	ER-40 x 150	7500
BT-40	ER-40 x 80	2200	BT-50	ER-40 x 200	11000
BT-40	ER-40 x 100	2600			



MILLING REDUCTION SOCKET

SIZE		MT-1	MT-2	MT-3	MT-4	MT-5
BT-30	STANDARD	2350	2350	2350	-	-
BT-40	STANDARD	2450	2450	2450	2450	-
BT-50	STANDARD	5300	5300	5300	5300	9000



STUB MILLING ARBOUR

SHANK	SIZE	PRICE	SHANK	SIZE	PRICE
BT-30	22 x 45, 27 x 45, 32 x 60	2350	BT-40	32 X 150	2950
BT-30	40 x 60, 40 x 80	2400	BT-40	40 X 150	3150
BT-40	16 x 45, 16 x 100	2350	BT-50	16 x 100	5300
BT-40	22 x 45, 22 x 100	2350	BT-50	22 x 60, 27 x 60	5300
BT-40	27 x 45, 27 x 100	2350	BT-50	32 x 60, 40 x 60	5300
BT-40	32 x 45	2350	BT-50	22 x 100, 27 x 100	5500
BT-40	22 x 150, 27 x 150	2950	BT-50	32 x 100, 40 x 100	5500
BT-40	32 x 100, 40 x 45	2400	BT-50	22 x 150, 27 x 150,	7400
BT-40	40 x 100	2600	BT-50	32 x 150, 40 x 150	7400



ER COLLETS (DIN 6499) CLASS – 1

TYPE	BORE SIZE / RANGE		PRICE
ER-8	1-5 MM (0.5 MM STEP)	CLASS- I	430
ER-11	1- 7 MM (0.5 MM STEP)	CLASS- I	430
ER-16	1- 10 MM (1 MM STEP)	CLASS- I	450
ER-20	2- 13 MM (1 MM STEP)	CLASS- I	460
ER-25	2- 16 MM (1 MM STEP)	CLASS- I	475
ER-32	3- 20 MM (1 MM STEP)	CLASS- I	500
ER-40	3- 26 MM (1 MM STEP)	CLASS- I	625



ER TAP COLLET (CLASS – 1)

TYPE	BORE SIZE / RANGE	PRICE
ER-11	CLASS - I (ANSI, DIN ISO & JIS STANDARD TAPS)	1650
ER-16	CLASS - I (ANSI, DIN ISO & JIS STANDARD TAPS)	1460
ER-20	CLASS - I (ANSI, DIN ISO & JIS STANDARD TAPS)	1460
ER-25	CLASS - I (ANSI, DIN ISO & JIS STANDARD TAPS)	1460
ER-32	CLASS - I (ANSI, DIN ISO & JIS STANDARD TAPS)	1460
ER-40	CLASS - I (ANSI, DIN ISO & JIS STANDARD TAPS)	1550

Note : For size Refer in Catalog



ER COOLANT COLLET (CLASS – 1)

TYPE	BORE SIZE / RANGE		PRICE
ER - 11	1 - 7 MM	CLASS- I	1650
ER-16	1 - 10 MM	CLASS- I	1460
ER-20	2 - 13 MM	CLASS- I	1460
ER-25	2 - 16 MM	CLASS- I	1460
ER-32	3 - 20 MM	CLASS- I	1460
ER-40	4 - 26 MM	CLASS- I	1550



ONE NAME FOR precision n Quality!



ER COLLET SET (CLASS - 1)

TYPE	BORE SIZE	NO. OF COLLETS	PRICE
ER - 8	1 MM TO 5 MM X 0.5 MM	9	4350
ER - 11	1 MM TO 7 MM X 0.5 MM	13	6200
ER - 16	1 MM TO 10 MM X 1 MM	10	5250
ER - 20	2 MM TO 13 MM X 1 MM	12	6100
ER - 25	2 MM TO 16 MM X 1 MM	15	7750
ER - 32	3 MM TO 20 MM X 1 MM	18	9990
ER - 40	4 MM TO 26 MM X 1 MM	23	15825



NUT

TYPE	UM	HEX	MINI
ER - 8	-	-	450
ER - 11	-	445	445
ER - 16	-	415	415
ER - 20	-	425	425
ER - 25	595	470	470
ER - 32	595	-	-
ER - 40	630	-	-
E-40	425	-	-



SPANNER

TYPE	UM	MINI	C HOOK TYPE
ER - 8	-	400	-
ER - 11	-	400	-
ER - 16	-	445	-
ER - 20	-	525	445
ER - 25	575	570	445
ER - 32	575	-	445
ER - 40	680	-	425
E-40	-	-	425



PULL STUD

SHANK	PRICE
BT- 30 (MAS 403) 45°	325
BT- 40 (MAS 403) 45°	325
BT- 50 (MAS 403) 45°	600
BT- 30 (MAS 403) 45° THROUGH COOLANT	350
BT- 40 (MAS 403) 45° THROUGH COOLANT	350
BT- 50 (MAS 403) 45° THROUGH COOLANT	650



TOOL LOCKING DEVICE

SHANK	PRICE
BT30	3800
BT40	3800
BT50	6600



APU DRILL CHUCKS

SHANK	CLAMPING RANGE	PRICE
BT-30-APU-13-100	1 to 13	6650
ISO-30-APU-13-100	1 to 13	6650
BT-40-APU-13-110	1 to 13	6650
BT-50-APU-13-130	1 to 13	10250

Without Key



KEYLESS HIGH PRECISION DRILL CHUCK

MODEL	MOUNTING TAPERS	PRICE
1-13	JT6	6350
SPANNER	-	650

With Key



KEYLESS DRILL CHUCK STANDARD

MODEL	MOUNTING TAPERS	PRICE
1-6	JT1	2950
1-13	JT6	3250
0.3-10	JT2	3900
1-13	B16	3900
1-16	JT6	4400
3-20	JT3	7500

Without Key

Notes :



TOOLTECH®

"A" GRADE



ONE NAME FOR precision n Quality!



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