TURNMAX

REVOLVING CENTERS & CNC TOOL HOLDERS



PRICE LIST

EFFECTIVE FROM DATE : 01/11/2021













SLOW SPEED CENTERS

FOR CONVENTIONAL & SLOW SPEED LATHES.

REVOLVING CENTER : PLAIN POINT

M.T. No.	STANDARD	EXTRA HEAVY DUTY FOUR BEARING	SUPER EXTRA HEAVY DUTY	JUMBO HEAVY DUTY	JUMBO COMPACT
1	2150	-	-	-	-
2	2200	-	-	-	-
3	1950	3750	-	-	-
4	2300	3950	7550	-	-
5	4250	7650	11900	-	26750
6	17500	19450	31550	47250	52300
7	-	-	55650	-	62000

90° point - 25% Extra. Female Point - 25% Extra

REVOLVING CENTER : CARBIDE TIPPED POINT

MODEL	MT - 1	MT - 2	MT - 3	MT - 4	MT - 5	MT - 6
STANDARD *Carbide Tipped*	3250	3250	2850	3950	6250	19500
EXTRA HEAVY DUTY *(4 Bearing) Carbide Tipped*	-	-	5500	6650	9350	24000

SPARE POINT

MODEL	MT - 1	MT - 2	MT - 3	MT - 4	MT - 5	MT - 6
STANDARD PLAIN 60°	425	425	350	450	575	1700
STANDARD *Carbide Tipped*	1400	1400	1350	1700	3200	6000

HIGH SPEED CENTERS

FOR HIGH SPEED APPLICATIONS AS IN CNC TURNING LATHES

MODEL : CNC HEAVY DUTY - R

MODEL	MT - 2	MT - 3	MT - 4	MT - 5	MT - 6
PLAIN POINT	6950	6000	6250	9950	36750
CARBIDE TIPPED	8200	7800	7900	12200	42000

Stub Point, Extended Point & Profiled Point Supplied at Same Price.
Draw Off Nut provided @ 20% extra cost.

MODEL : CNC HEAVY DUTY - R WITH INTERCHANGEABLE POINT

MODEL	MT - 3	MT - 4	MT - 5	MT - 6
PLAIN POINT	6950	6850	11550	46750
CARBIDE TIPPED *(Stub & Extended only)*	8775	8775	13900	51000

Stub Point, Extended Point & Profiled Point Supplied at Same Price.



Spare Point for Interchangeable Model

MODEL	MT - 3	MT - 4	MT - 5
PLAIN : STUB OR EXTENDED	525	600	880
PLAIN : PROFILED	650	725	1050
CARBIDE TIPPED : STUB OR EXTENDED	1485	1850	3500
PC Type : 25 - 45	-	1600	1800
PC Type : 45 - 65	-	1800	2000
PC Type : 65 - 85	-	2100	2400

Model : CNC Medium Duty - with Small Casing Dia

MODEL	MT - 2	MT - 3	MT - 4	MT - 5
PLAIN : STUB POINT	6725	6650	6250	11550

Stub Point, Extended Point & Profiled Point Supplied at Same Price.

Model : CNC Medium Duty - Slimline

MODEL	MT - 3	MT - 4	MT - 5	MT - 6
PLAIN : STUB POINT	6750	6900	18375	42000

Stub Point, Extended Point & Profiled Point Supplied at Same Price.

Wedge

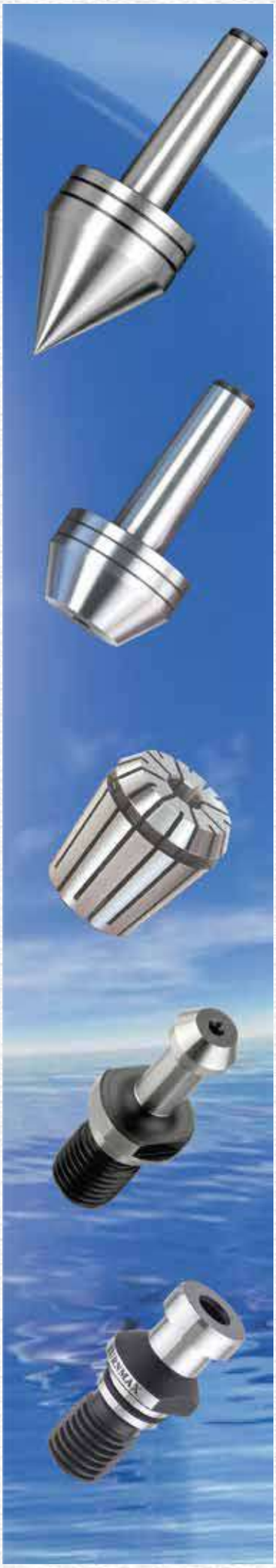
MODEL	MT - 3	MT - 4	MT - 5
Wedge to Remove Interchangeble Point from Female Sleeve	375	375	480
Wedge to Remove Revolving Center from Tail Stock	650	650	675

CNC Lathe Turret Sleeve

SIZE	PRICE	SIZE	PRICE
Dia. 16 x ID : 8, 10	700	Dia. 32 x ID : 8, 10, 12, 14, 16, 18, 20, 25	700
Dia. 20 x ID : 8, 10, 12	700	Dia. 40 x ID : 8, 10, 12, 14, 16, 18, 20, 25, 32	750
Dia. 25 x ID : 8, 10, 12, 14 16, 18, 20	700	Dia. 50 x ID : 10, 12, 16, 20, 25, 32, 40	1800

Turret Socket

OUT SIDE DIA.	IN SIDE MT	PRICE
Ø 25	MT - 1, 2	700
Ø 32	MT - 1, 2, 3	700
Ø 40	MT - 1, 2, 3, 4	750
Ø 50	MT - 1, 2, 3, 4	1800



Pipe Center
(Slow Speed Revolving)

CAPACITY		MT - 2	MT - 3	MT - 4	MT - 5	MT - 6
BLUNT	POINTED					
25 - 50	0 - 2”	2600	2550	2900	3700	-
30 - 65	0 - 2 1/2”	2900	2850	3200	4100	-
40 - 75	0 - 3”	3200	3100	3600	4375	-
50 - 90	0 - 3 1/2”	3500	3500	3800	4850	-
65 - 100	0 - 4”	-	4000	4350	6050	10700
75 - 125	-	-	6800	7300	9300	12150
35 - 125	-	-	8100	8450	10700	14300
-	0-5”	-	9000	9300	11800	16850
75 - 150	-	-	-	9950	11500	16350
100 - 175	-	-	-	17300	18000	22250
100 - 200	-	-	-	22000	23275	28500
100 - 230	-	-	-	-	27600	31900
200 - 275	-	-	-	-	-	75000

CNC Pipe Center (Blunt)
(High Speed Revolving)

CAPACITY	MT - 3	MT - 4	MT - 5	MT - 6
30 - 65	7500	7500	-	-
40 - 75	9000	9000	10300	-
50 - 100	11000	11000	12000	-
65 - 125	-	20000	22000	32000
75 - 150	-	23000	25000	34000
100 - 200	-	-	50000	55000

ER Collets (DIN 6499)

TYPE	BORE SIZE / RANGE	PRICE	TYPE	BORE SIZE / RANGE	PRICE
ER-16	2 - 10 mm *(1 mm Step)*	450	ER-32	3 - 20 mm *(1 mm Step)*	500
ER-20	2 - 13 mm *(1 mm Step)*	460	ER-40	4 - 26 mm *(1 mm Step)*	625
ER-25	2 - 16 mm *(1 mm Step)*	475			

Pull Stud

SHANK	SIZE	PRICE	SHANK	SIZE	PRICE
BT-30 *(MAS 403)*	45º, 60º, 90º	325	SK-40 *(DIN69872)*	Form A / B	325
BT-40 *(MAS 403)*	45º, 60º, 90º	325	SK-50 *(DIN69872)*	Form A / B	600
BT-50 *(MAS 403)*	45º, 60º, 90º	600			

10% Extra Charges for Through Coolant Hole



Collet Chuck for ER Collet (DIN 6499)

SIZE (PRICE WITHOUT SPANNER)			PRICE
BT-30	ER-16 x 60	*(Hex Type)*	2100
BT-30	ER-20 x 60	*(Hex Type)*	2100
BT-30	ER-25 x 60		2100
BT-30	ER-32 x 60		2100
BT-40	ER-16 x 70	*(Hex Type)*	2250
BT-40	ER-16 x 100	*(Hex Type)*	2500
BT-40	ER-16 x 150	*(Hex Type)*	2925
BT-40	ER-20 x 70	*(Hex Type)*	2250
BT-40	ER-20 x 120	*(Hex Type)*	2500
BT-40	ER-20 x 160	*(Hex Type)*	2925
BT-40	ER-25 x 70		2250
BT-40	ER-25 x 120		2500
BT-40	ER-25 x 160		2925
BT-40	ER-32 x 70		2250
BT-40	ER-32 x 100		2650
BT-40	ER-32 x 120		2750
BT-40	ER-32 x 160		2975
BT-40	ER-40 x 80		2250
BT-40	ER-40 x 120		2850

SIZE (PRICE WITHOUT SPANNER)			PRICE
BT-40	ER-40 x 160		3075
BT-50	ER-25 x 90		5450
BT-50	ER-25 x 125		6050
BT-50	ER-25 x 160		7700
BT-50	ER-32 x 90		5450
BT-50	ER-32 x 125		6050
BT-50	ER-32 x 160		7700
BT-50	ER-40 x 90		5860
BT-50	ER-40 x 125		6325
BT-50	ER-40 x 160		7700
MT-2	*(Tang Type)*	ER-16	1500
MT-2/3	*(Drawbolt Type)*	ER-25/32	2500
MT-4	*(Drawbolt Type)*	ER-32/40	2600
MT - 5	*(Drawbolt Type)*	ER-32/40	4500
R8	*M12x1.5 or 7/16" UNF*	ER-32/40	2200
ISO-30	ER-32/40		2600
ISO-40	ER-32/40		2600
ISO-50	ER-32/40		5450

STUB MILLING ARBOUR

SHANK	SIZE	PRICE
BT-30	16 x 45	2100
BT-30	22 x 45	2100
BT-30	27 x 45	2100
BT-40	16 x 50, 22 x 50	2250
BT-40	27 x 60	2250
BT-40	32 x 70	2750
BT-40	40 x 70	2750
BT-40	16 x 90, 22 x 90	2500
BT-40	27 x 90	2500
BT-40	32 x 100	3300
BT-40	40 x 100	3300

SHANK	SIZE	PRICE
BT-40	22 x 160, 27 x 160 32 x 160	4350
BT-40	22 x 175, 22 x 200	6750
BT-50	16 x 60, 22 x 60 27 x 60, 32 x 75 40 x 75	5030
BT-50	16 x 105, 22 x 105 27 x 105, 32 x 105	6600
BT-50	40 x 105	7700
BT-50	16 x 160, 22 x 160 27 x 160, 32 x 160	7700
BT-50	40 x 160	8800

Flange Type Stub Milling Arbours of Size 40 mm & 60 mm for Cutter Diameter Greater than 160 mm also available.



Cylindrical Shank Collet Chuck

SIZE (Price Without Spanner)	PRICE	SIZE (Price Without Spanner)	PRICE
Ø 16 x ER - 11M x 60L	1750	Ø 25 x ER - 20M x 150L	2250
Ø 16 x ER - 11M x 100L	1975	Ø 25 x ER - 20HEX x 100L	2225
Ø 16 x ER - 11M x 150L	2250	Ø 25 x ER - 25ROUND x 60L	2500
Ø 16 x ER - 11HEX x 60L	1750	Ø 32 x ER - 25M x 60L	2225
Ø 16 x ER - 16HEX x 60L	1750	Ø 32 x ER - 25M x 100L	2525
Ø 16 x ER - 16HEX x 100L	1975	Ø 32 x ER - 25M x 150L	2975
Ø 16 x ER - 16HEX x 150L	2250	Ø 32 x ER - 16HEX x 65L	2500
Ø 20 x ER - 16M x 60L	1650	Ø 32 x ER - 20HEX x 65L	2500
Ø 20 x ER - 16M x 100L	1675	Ø 32 x ER - 25ROUND x 65L	2500
Ø 20 x ER - 16M x 150L	1850	Ø 32 x ER - 32ROUND x 65L	2500
Ø 20 x ER - 20HEX x 60L	1650	Ø 40 x ER - 20HEX x 85L	2500
Ø 20 x ER - 20HEX x 100L	1675	Ø 40 x ER - 25ROUND x 85L	2500
Ø 20 x ER - 20HEX x 150L	1850	Ø 40 x ER - 32ROUND x 85L	2500
Ø 25 x ER - 20M x 60L	1900	Ø 40 x ER - 40ROUND x 85L	2500
Ø 25 x ER - 20M x 100L	2225		

Side Lock Holders

SIZE		PRICE	SIZE		PRICE
BT-30	10, 12, 16, 20	2100	BT-40	40 mm (Slimline)	2450
BT-40	10, 12, 16 mm	2250	BT-50	12 mm	5225
BT-40	20 mm	2300	BT-50	16, 20, 25, 32 mm	4760
BT-40	25 mm (Slimline)	2300	BT-50	40 mm	6050
BT-40	32 mm (Slimline)	2450	BT-50	50 mm	7150

Milling Reduction Socket

SHANK		MT-1	MT-2	MT-3	MT-4	MT-5
BT - 30	STANDARD	2100	2100	2100	-	-
BT - 40	STANDARD	2250	2250	2250	2450	-
BT - 40	EXTENDED	3000	3000	3500	3950	-
BT - 50	STANDARD	5100	5100	5100	5775	8160
BT - 50	EXTENDED	7000	7200	7500	7800	12400

Drill Chuck Arbour

SIZE		PRICE	SIZE		PRICE
BT-40	JT-1, 2S, 6	2250	BT-50	JT-6	4675



Spares

SIZE	PRICE	SIZE	PRICE
NUT ER-11 *M/Hex Type*	550	SPANNER ER-16 *M Type*	475
NUT ER-16 *M/Hex Type*	475	SPANNER ER-20 *M Type*	575
NUT ER-20 *M/Hex Type*	575	SPANNER ER-25 *M Type*	695
NUT ER-25 *M/Round Type*	600	SPANNER ER-25/32 *Multi Hook*	595
NUT ER-32/40 *Round Type*	650	SPANNER ER-40 *Multi Hook*	650
SPANNER ER-11 *M Type*	475	C HOOK SPANNER ER-25,32,40	425

SK Taper Tool Holders (DIN 69871)

Collet Chuck For ER Collet (DIN 6499)

SIZE (Price Without Spanner)	PRICE	SIZE (Price Without Spanner)	PRICE
SK-40 ER - 16 x 70 *(Hex Type)*	2450	SK-40 ER - 25 x 160	3800
SK-40 ER - 16 x 100 *(Hex Type)*	2800	SK-40 ER - 32 x 70	2450
SK-40 ER - 16 x 150 *(Hex Type)*	3500	SK-40 ER - 32 x 120	3300
SK-40 ER - 20 x 70 *(Hex Type)*	2450	SK-40 ER - 32 x 160	3800
SK-40 ER - 20 x 120 *(Hex Type)*	2800	SK-40 ER - 40 x 80	2450
SK-40 ER - 20 x 160 *(Hex Type)*	3500	SK-40 ER - 40 x 120	3300
SK-40 ER - 25 x 70	2450	SK-40 ER - 40 x 160	3800
SK-40 ER - 25 x 120	2800		

Also available in SK-40 Taper : Side Lock Holder, Stub Milling Arbour, Milling Reduction Socket. Prices against request.

Keyless Drill Chuck

SIZE	PRICE
0-6.5 mm with MT-2 JT-1 Arbour & Spanner	5250
0.5-8 mm with MT-2 JT-2 Arbour & Spanner	5500
1-13 mm with MT-2 JT-6 Arbour & Spanner	6350
3-16 mm with MT-3 JT-3 Arbour & Spanner	8500
5-20 mm with MT-3 JT-3 Arbour & Spanner	12000
Integral Shank BT-30 / ISO-30 1-13 mm with Spanner	8500
Integral Shank BT-40 / ISO-40 / SK-40 1-13 mm with Spanner	8500
Integral Shank BT-50 / ISO-50 1-13 mm with Spanner	10250
Spare Spanner	350

- Wipe the tapers of arbour and chuck with kerosene before use.
- Do not clamp chuck in vise or lathe chuck.
- No replacement on keyless chuck.

Spare Point



Interchangeable Stub | Interchangeable Extended | Interchangeable Profiled | Interchangeable PC Type | CNC H.D.R. Extended | Standard

Dynamically Balanced Tool Holders - on Request

(On Haimer - Germany High Precision Electronic Balancing Machine)





Customized Dead Pipe Centers



TURNMAX MACHINE TOOLS

10, Samrat Industrial Area, Near S.T. Workshop,
Gondal Road, RAJKOT - 360 004. Gujarat (INDIA)
Phone : +91 281 2376622, +91 97238 12139
Email : sales@turnmax.in | turnmaxsales@gmail.com
Website : www.turnmax.in

AN ISO 9001 : 2015 CERTIFIED COMPANY

Nov. 2021