CODE U309

UNIQUE SUPER MILLING VISE

BRIDGE PORT TYPE
WITH OPTIONAL SWIVEL BASE



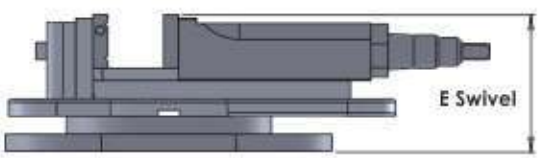
Fixed Base

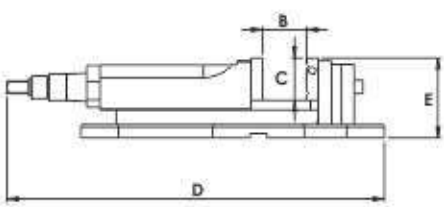


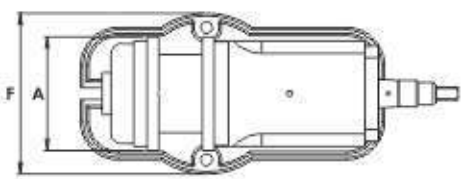
Swivel Base

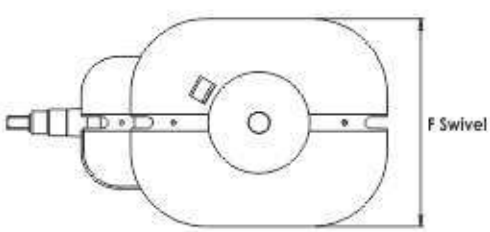
FEATURES

- Both the vise body and the swivel base have water channels, for more controlled flow of the coolant.
- Vise body is made from high strength fine-grain cast iron for toughness and rigidity. Is it fine grain or close-grain.
- Jaws are made of special steel, which are hardened and ground.
- Fixed jaw is provided with vertical and horizontal 'V' groove to hold round jobs perfectly.
- Best suited for a conventional milling machine.
- Increased depth of jaws so as to hold heavy work pieces.
- Fitted with thrust bearing for smooth movement and less fatigue.
- Fine acme thread screw.
- Quick alignment to machine table through longitudinal slot provided in both the swivel base and vise body.
- Crank handle is made of FCD 60 Material and consists of a spring loaded ball mechanism to provide a positive grip.









All dimensions in mm

Jaw Width	Opening									
A	B	C	D	E (Fixed)	E (Swivel)	F (Fixed)	F (Swivel)	G	Weight (Kgs.) Fixed	Weight (Kgs.) Swivel
100	100	45	344	90	120	165	208	16	13	17
125	125	50	400	100	130	192	250	20	20	30
150	150	55	470	110	140	220	270	20	29	38
200	200	65	610	120	160	275	310	20	52	66