CODE U353

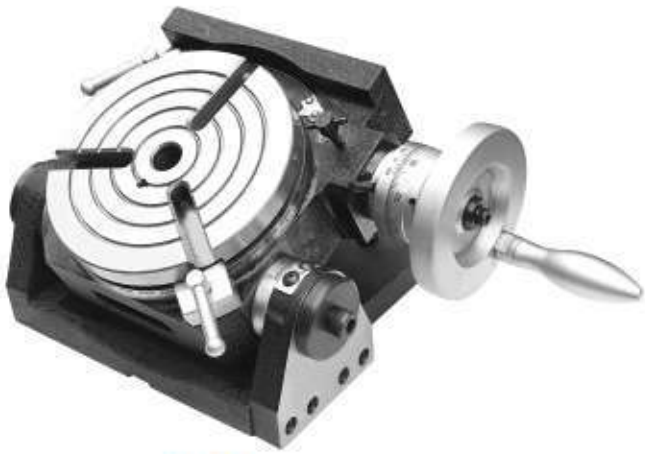
UNIQUE PRECISION ROTARY MILLING TABLE HORIZONTAL & VERTICAL



U353

CODE U354

UNIQUE PRECISION TILTING ROTARY MILLING TABLE



U354

FEATURES

- The table & body manufactured from graded cast iron.
- The body is provided with two bolt slots for mounting on machine table vertically & horizontally.
- Worm drive can be quickly dis-engaged for rapid indexing.
- Stable rotational lock provided.
- End play in worm shaft is adjustable.
- An eccentric sleeve with thrust Bearing races in the worm shaft.
- Provision for fine zero adjustment when setting work piece.
- Works as an index center in the vertical position as well as conventional Rotary Table in horizontal position.
- Indexing Plates are provided for accurate & faster setting.
- Worm is hardened & ground. Worm & gear ratio is 90:1.
- The work table is graduated through 360° so that one turn of handle moves the table through 4°.
- These are widely used for circular cutting, angle setting, boring & spot facing with a milling machine.
- Rotary Table can be rotated to any angle between 0° & 90° in Code U 354.

SPECIFICATIONS

SIZE IN INCHES	6	8
Dia. of Table in mm	150	200
Table slot in mm	10	13
Centre Bush Bore	MT No.-2	MT No.-3
Worm & Gear Ratio	1.90	1.90
Calibration	2 Min	2 Min
Overall Height in mm		
Vertical U353	210	265
Horizontal U353	80	110
Vertical U354	210	300
Horizontal U354	130	180
Base to centre U353, U354	100	135
Approx. Weight in kgs.		
Code No. U353	12	25
Code No. U354	19	45
Width Overall U353	210	265
Width Overall U354	180	270

